



# Weg/Siemens 20-63mm HDPE Pipe Extruder Machine Production Line for Customer Requirements

### **Basic Information**

Place of Origin: Shandong, China
Brand Name: Changyue
Certification: ISO9001

Packaging Details: Export Film Packing / According To

Customer

• Delivery Time: 15 Days (1 - 1 Pieces) To Be Negotiated ( >

1 Pieces)



# **Product Specification**

Model NO.: 65/33Feeding Mode: One Feed

• Assembly Structure: Separate Type Extruder

Screw: Single-Screw • Engagement System: Full Intermeshing Screw Channel Structure: Deep Screw Exhaust • Exhaust: Automation: Automatic · Computerized: Computerized Motor Brand: Weg/Siemens ABB/Delta • Inverter Brand: Qingdao Port . Loading Port: Machine Output: 12000kg/H Transport Package: Film

20-63mm



# More Images

Specification:









# **HDPE** pipe production line

#### **Prouduct description**

PE pipe extrusion machine is mainly used for producing agricultural irrigation pipes, drainage pipes, gas pipes, water supplying pipes, cable conduit pipes etc. The pipe has some excellent features such as heating resistant, etc. our extrusion line is designed with high efficiency extruder and equipped with reducer which is high speed and low noise, Gravimetric dosing unit and ultrasonic thickness indicator can be assembled according to customer's demand to ascend the priecise of the pipes. Turn key solution can be provided, like laser printer, crusher, shredder, water chiller, air compressor etc. to achieve high-grade and automatic tube production.

#### **Process Flow:**

Raw material+master batches-Mixing-Vacuum feeder-Plastic hopper drier-Single screw extruder- Co-extruder for color string&multi layers-Mould-Vacuum calibration tank-Spray cooling water tank-Haul off-No dust cutter-double/single disc winding/stacker-Final product inspecting&packing

#### **Technical parameter**

| Parameter Parame |             |         |         |         |         |         |          |
|--|-------------|---------|---------|---------|---------|---------|----------|
| - ·   - · · · · · · · · · · · · · · ·  |             | _       |         |         |         | 250-630 | 400-800  |
| extruder model   | SJ65/3<br>3 | SJ65/33 | SJ60/38 | SJ75/38 | SJ75/38 | SJ90/38 | SJ120/38 |
| extruder<br>power(kw)  | 45          | 75      | 110     | 160     | 160     | 280     | 315      |
| max.output(kg/h)   | 130         | 220     | 410     | 580     | 580     | 900     | 1150     |

#### **Machine details**







Our customer&exhibition





Packing

# EXPORTED TO MIDDLE EAST, AFRICA, SOUTH AMERICA, SOUTH-EAST ASIA, RUSSIA AND OTHER

















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