



Sjsz 65/132 / Sjsz 80/156 PVC Pipe Extruder for Plastic Water Drainage Manufacturing

Our Product Introduction

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Basic Information

- Place of Origin: Shandong, China
- Brand Name: Changyue
- Certification: ISO9001 CE
- Packaging Details: Export Film Packing / According To Customer
- Delivery Time: 15 Days (1 - 1 Pieces) To Be Negotiated (> 1 Pieces)

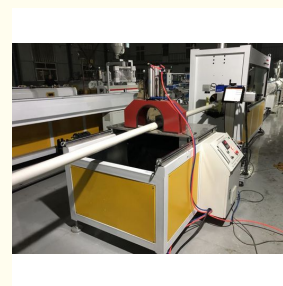
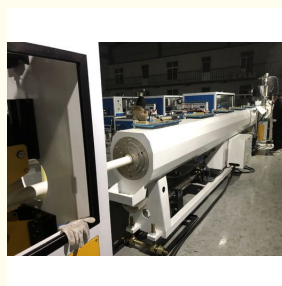
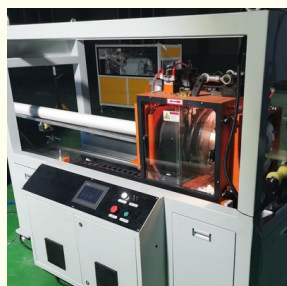


Product Specification

- Model NO.: SJSZ 65/132
- Plastic Processed: PVC
- Product Type: Extrusion Molding Machine
- Feeding Mode: One Feed
- Assembly Structure: Separate Type Extruder
- Screw: Twin-Screw
- Engagement System: Full Intermeshing
- Screw Channel Structure: Deep Screw
- Exhaust: Exhaust
- Automation: Automatic
- Computerized: Computerized
- Extruder Size: Sjsz 65/132 / Sjsz 80/156
- Machine Output: 200-450 Kg/H
- Pipe Size: 2-8 Inch
- Transport Package: Film



More Images



Product Description

PVC pipe production line / PVC tube making machine

Description of PVC pipe making machine

PVC pipe extruder machine/UPVC pipe making machine is mainly used in the manufacturer of the UPVC and PVC pipes with various tube diameters and wall thickness such as agricultural and constructional plumbing, water supply and drain etc. This set is composed of conical twin-screw extruder, vacuum calibration tank, haul-off machine, cutter, stacker etc. Our machine can produce the PVC pipe with diameter from 16-630mm.

Main parameter of PVC pipe making machine

Model	pipe range(mm)	extruders	max.speed(m/min)	total power(kw)	max.output(kg/h)	line length(m)
PVC-50*2	16-50	SJSZ51/105	6	60	150	20
PVC-63	16-63	SJSZ45/90	10	45	120	20
PVC-110	50-110	SJSZ51/105	6	60	150	24
PVC-160	63-160	SJSZ65/132	5	100	300	24
PVC-250	110-250	SJSZ80/156	3.5	120	400	28
PVC-315	160-315	SJSZ80/156	3	160	400	36
PVC-450	250-450	SJSZ92/188	1.5	200	700	36
PVC-630	315-630	SJSZ92/188	0.9	230	700	36

Machine details



SPIRAL AUT LOADER

1. MOTOR POWER: 2.2 KW
2. LOADING CAPACITY: 600 KG/H
3. MATERIAL : SS304
4. LENGTH OF THE SS PIPE: 4.5 M / COMTOMERIZED
5. SUITABLE MATERIAL: PVC POWDER

SJSZ 65/132 twin conical screw extruder

1. double screw feeder 1.5 kw
2. main motor : 37 kw
3. gear box brand: JIANGYIN
4. screw barrel brand: Demaji / Guangming
5. cooling type: fan cooling





control panel

1. inverter brand: ABB / SIEMENS / DELTA
2. contactors / relays: siemens
3. air switch: siemens
4. temperature control meter: Omron

die

1. heater: ceramic heater
2. heating power: 25 kw
3. pvc pipe size: 3-8 inch
4. with support frame



vacuum tank:

1. vacuum pump: 5.5 kw
2. water pump power: 4 kw
3. vacuum tank length: 6000 mm
4. tank material: ss304
5. frond & back movement: 600 mm
6. all fitting material: SS304

HAUL OFF

1. 3-CLAW HAUL OFF
2. MOTOR POWER: 4 KW
3. ELECTRICAL PARTS: SIEMENS



CUTTER

CUTTING RANGE: 3-8 INCH

Our customer&exhibition



Certifications



our

workshop





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