



One Feed PVC Plastic Water Supply Pipe Making Machine Full Intermeshing Engagement System

Our Product Introduction

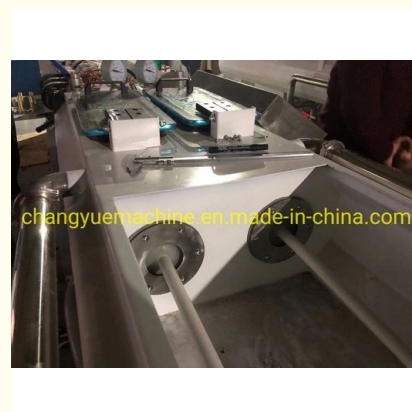
Basic Information

- Place of Origin: Shandong, China
- Brand Name: Changyue
- Certification: ISO9001 CE
- Packaging Details: Export Film Packing / According To Customer
- Delivery Time: 15 Days (1 - 1 Pieces) To Be Negotiated (> 1 Pieces)

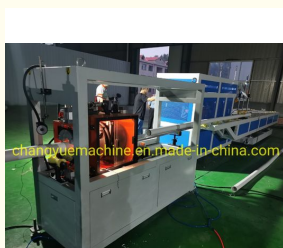


Product Specification

- Model NO.: SJSZ 65/132
- Plastic Processed: PVC
- Product Type: Extrusion Molding Machine
- Feeding Mode: One Feed
- Assembly Structure: Separate Type Extruder
- Screw: Twin-Screw
- Engagement System: Full Intermeshing
- Screw Channel Structure: Deep Screw
- Exhaust: Exhaust
- Automation: Automatic
- Computerized: Computerized
- Mixer Model: 300/600
- Extruder Size: Sjsz 65/132
- PVC Pipe Size: 50-200 Mm
- Loading Port: Qingdao Port, China



More Images



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Product Description

PVC pipe production line / PVC tube making machine

Description of PVC pipe making machine

PVC pipe extruder machine/UPVC pipe making machine is mainly used in the manufacturer of the UPVC and PVC pipes with various tube diameters and wall thickness such as agricultural and constructional plumbing, water supply and drain etc. This set is composed of conical twin-screw extruder, vacuum calibration tank, haul-off machine, cutter, stacker etc. Our machine can produce the PVC pipe with diameter from 16-630mm.

Main parameter of PVC pipe making machine

Model	pipe range(mm)	extruders	max.speed(m/min)	total power(kw)	max.output(kg/h)	line length(m)
PVC-50*2	16-50	SJSZ51/105	6	60	150	20
PVC-63	16-63	SJSZ45/90	10	45	120	20
PVC-110	50-110	SJSZ51/105	6	60	150	24
PVC-160	63-160	SJSZ65/132	5	100	300	24
PVC-250	110-250	SJSZ80/156	3.5	120	400	28
PVC-315	160-315	SJSZ80/156	3	160	400	36
PVC-450	250-450	SJSZ92/188	1.5	200	700	36
PVC-630	315-630	SJSZ92/188	0.9	230	700	36

Machine details



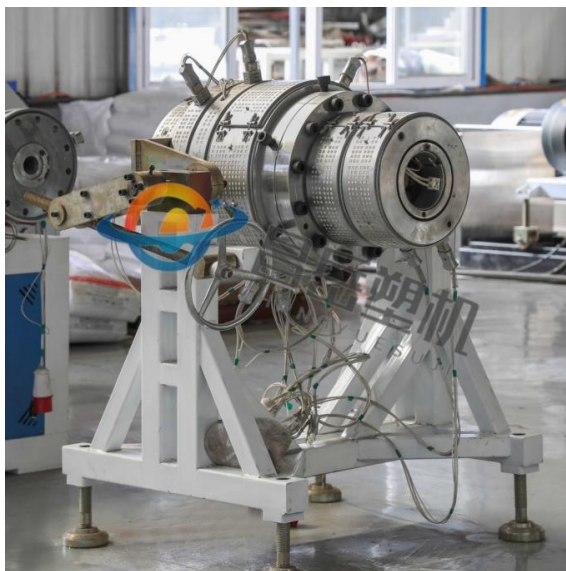
300/600 hot cold mixer

Final material: PVC and additives mixed powder
 Mixing type: Heating and cooling
 Total Volume: 300/600L (heating/cooling)
 Valid Volume: 225 / 360L (heating/cooling)
 Rotation speed of stirring blade: 500/1000/100 r/min
 Heating mode: Electricity/ self-friction
 Mixing time: 6-10min
 Cooling time: 10-15min

SJSZ 65/132 twin conical screw extruder

screw & barrel: model: SJSZ-65/132 screw
 main motor: 37 kw
 extruder output : 250 kg/h
 feedere: double screw feeder
 vacuum pump power: 3 kw
 inverter brand: Delta / ABB
 electrical parts: Siemens





PVC pipe mould
PVC pipe size: 50-200 mm
heater: ceramic heater

vacuum tank:

length: 6m
vacuum pump power: 4kw x 2
water pump power: 4 kw
water level control: automatic control
movement distance: 600 mm
movement motor power: 1.1 kw



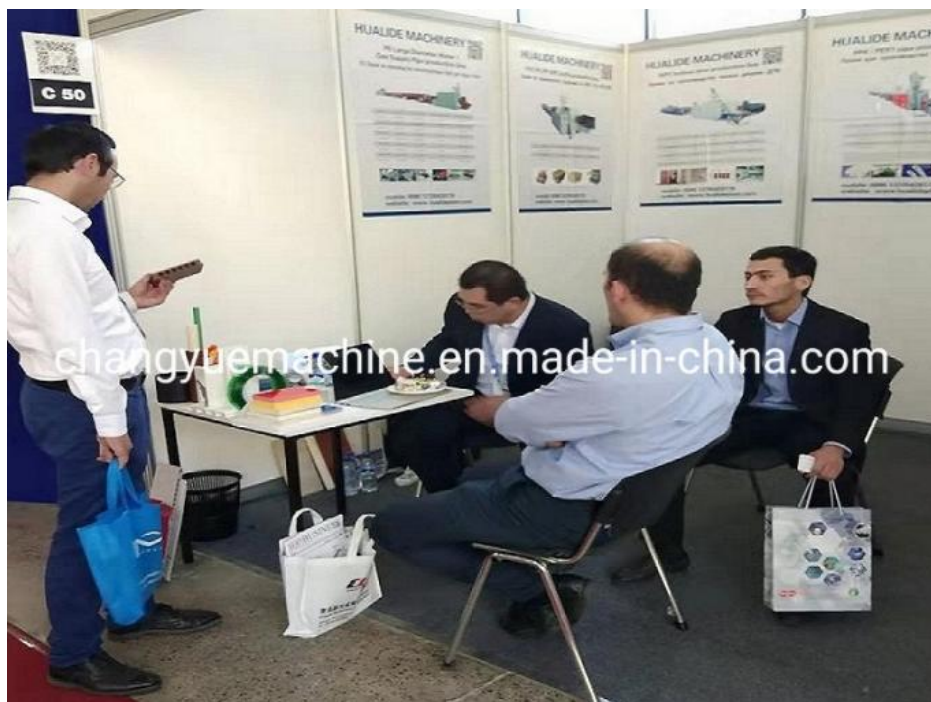
3 - claw haul off machine
inverter brand: ABB / Delta
electrical parts: Siemens

non dust cutter
cutting range: 50-200 mm



fiber laser printer

Our customer&exhibition





Packing

THE COMPANY'S PRODUCTS ARE
EXPORTED TO MIDDLE EAST,
AFRICA, SOUTH AMERICA, SOUTH-
EAST ASIA, RUSSIA AND OTHER
COUNTRIES.



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