



## 16-63 Mm Two Cavity Pvc Dual Contuit Pipe Production Line Customized For Business

Our Product Introduction

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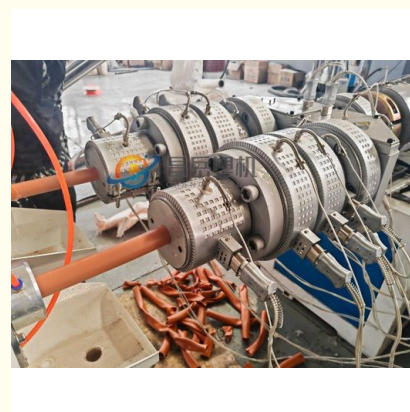
### Basic Information

- Place of Origin: Shandong, China
- Brand Name: Changyue
- Certification: CE, ISO9001:2008
- Packaging Details: Export Film Packing / According To Customer

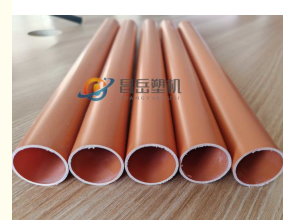
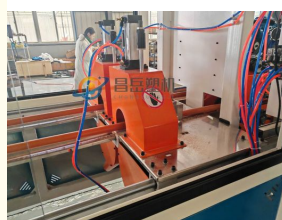
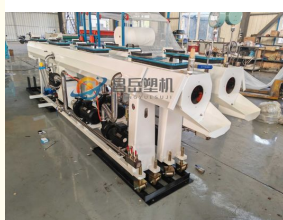


### Product Specification

- Model NO.: 65/132
- Automation: Automatic
- Computerized: Computerized
- Customized: Customized
- Condition: New
- After-sales Service: 1 Year
- Extruder Size: 65/132
- Cavity: Two Cavity
- Pipe Diameter: 16-50 Mm
- Machine Output: 150 -200 Kg/H
- Loading Port: Qingdao Port
- Delivery Time: 15 Days (1 - 1 Pieces) To Be Negotiated ( > 1 Pieces)
- Transport Package: Export Package
- Specification: 15-40 Mm



### More Images



## Product Description

### PVC DOUBLE PIPE EXTRUSION MACHINERY LINE

PVC double conduit pipe making machine

PVC double pipe extrusion line

Competitive Price for PVC UPVC pipes manufacturing machine/ PVC pipe production line/PVC pipes making machine

High quality CPVC pipe extruder/ production line/ extrusion machinery

PVC CPVC UPVC pipes extrusion machine line

PVC pipe manufacturing production line/extruder machine

PVC pipes making machine line

pvc electric conduit pipe extruder machine

### PVC conduit Pipe Production Line

Model	Pipe Diameter	Output	Max Speed	Motor	Total Length
SJSZ-65/132	50-75mm	250-350 kg/h	6m/min*2	30kw	22m
SJSZ-80/156	50-110mm	500-750kg/h	8m/min*2	55kw	23m

### Features of the complete extrusion line

\* Compact design takes up less room and enables a flexible layout of the assembly line.

\* State-of-the art design gives the machines exclusive advantages of high productivity and superb cost efficiency.

\* Customer-oriented design can meet specific requirement of different customers.

\* All-around technical and comprehensive supports before and after sale services ensure a smooth and care-free operation of this line.

\* A number of adoptions of automation can precisely control the process thus resulting in a solid quality of final product.

Siemens PLC control

### Detailed Photos



### Twin screw extruder

Motor power: 37KW

World famous brand electrical component such as Siemens, ABB etc;

High torque gearbox with adopts NSK/ bearing;

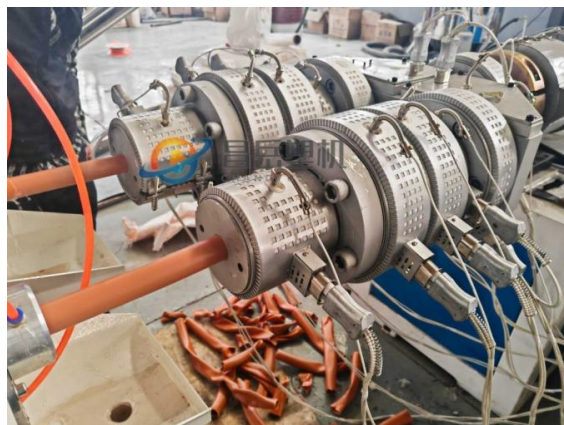
Siemens original motor achieved global after service;

Bimetallic screw and barrel

PLC intelligent control system

### Double strand extrusion die head two cavity mould

1. Each channel after heat treatment, mirror polishing and chroming to ensure material flow smoothly.
2. Die head is modular design,easy for changing pipe sizes, assembling, dismantle and maintenance.
3. Body made of 40Cr with inner surface Chrome plating in and bush made of 40Cr with polished and Chrome plating Calibration sleeves: stainless steel or cooper
4. Heating body: aluminum





Vacuum calibration cooling tank:

1. Material: stainless steel SUS304
2. Water pump, 2x3kw
3. Vacuum pump 2X3kw
4. Vacuum pump connect type: piping coupling
5. The two water pumps work complementarily.

### Double Haul off Machine

1. Useful Haul-off length: 1200mm
2. Haul-off motor power: 0.75wX2pcs motor
3. Haul-off speed: 0.5-10m/min
4. Equipped with coder to give fixed length signal



### Double Dust Free Cutter

1. Material of cutting blade: alloy steel
2. Cutting Motor power: 0.75KWx2pcs
3. Electrical parts: Delixi
4. PLC Control: Mitsu
5. Manual operation and automatic for optional

### Certifications



### exhibitions & customers





Packaging &  
Shipping



After Sales  
Service

## About us

Qingdao Changyue Plastic Machinery Co.,Ltd is a professional plastic extrusion machine manufacturer located in Qingdao city - a beautiful seaside city.

We are using the latest technology. Our products include plastic pipe machine, plastic profile machine, plastic sheet machines, plastic board machines, PP PET strap band lines. Geostrip band lines.

Our machines have been exported to more than 30 countries include Canada, USA, Russia, Bulgaria, Turkey, India, Kuwait, Saudi arab, Nepal, Sri Lanka, Israel, Nigeria, Rawanda, Indonesia, Vietnam, Thailand etc.. “

CREDIT QUALITY, AFTER SALES SERVICE” is our goals. WE ARE WAITING FOR YOU, EVERYONE !



**Qingdao Changyue Plastic Machinery Co., Ltd.**



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