



Double / Single Disc Winding / Stacker HDPE Pipe Production Line for Easy Organized Production

Our Product Introduction

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Basic Information

- Place of Origin: CHINA
- Brand Name: Changyue
- Certification: CE
- Model Number: SJ65/33
- Minimum Order Quantity: 1 SET
- Price: USD35000-USD85000/SET
- Packaging Details: 40HQ
- Delivery Time: 55 DAYS
- Payment Terms: L/C,T/T
- Supply Ability: 5 SETS



Product Specification

- Application: Pipe
- Certification: CE,ISO9001
- Voltage: 380V 50HZ 3Phase(Customized)
- Power(w): 90kw
- Condition: New
- Plastic Processed: PE,PP
- Screw Design: Single Screw
- After-sales Service Provided: Engineers Available To Service Machinery Overseas,Field Installation,commissioning And Training,Video Technical Support
- Automatic Grade: Automatic
- Warranty: 12months
- Color: Customized By The Buyer
- Inverter: ABB Or Delta
- Usage: Water And Gas Pipe
- Main Motor: Siemens



More Images



Product Description

HDPE pipe production line

Product description

PE pipe extrusion machine is mainly used for producing agricultural irrigation pipes, drainage pipes, gas pipes, water supplying pipes, cable conduit pipes etc. The pipe has some excellent features such as heating resistant, etc. our extrusion line is designed with high efficiency extruder and equipped with reducer which is high speed and low noise, Gravimetric dosing unit and ultrasonic thickness indicator can be assembled according to customer's demand to ascend the precise of the pipes. Turn key solution can be provided, like laser printer, crusher, shredder, water chiller, air compressor etc. to achieve high-grade and automatic tube production.

Process Flow:

Raw material+master batches-Mixing-Vacuum feeder-Plastic hopper drier-Single screw extruder- Co-extruder for color string&multi layers-Mould-Vacuum calibration tank-Spray cooling water tank-Haul off-No dust cutter-double/single disc winding/stacker-Final product inspecting&packing

Technical parameter

| pipe range(mm) | 20-63 | 20-110 | 75-250 | 90-315 | 110-450 | 250-630 | 400-800 |
|--------------------|---------|---------|---------|---------|---------|---------|----------|
| extruder model | SJ65/33 | SJ65/33 | SJ60/38 | SJ75/38 | SJ75/38 | SJ90/38 | SJ120/38 |
| extruder power(kw) | 45 | 75 | 110 | 160 | 160 | 280 | 315 |
| max.output(kg/h) | 130 | 220 | 410 | 580 | 580 | 900 | 1150 |



Machine details







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